

PROVIDE MOLD HAVING
CONTOUR OF VEHICLE FLOOR AND
OUTWARDLY PROJECTING
THREADED MEMBER

VACUUM FORM LAYER OF THERMOPLASTIC POLYMER OVER MOLD AND AROUND THREADED MEMBER SUCH THAT LAYER FOLLOWS CONTOURS OF MOLD AND THREADED MEMBER

ROTATE THREADED MEMBER TO
THREADINGLY DISENGAGE FROM
DRAIN TUBE

FORM OPENING THROUGH
DRAIN TUBE DISTAL END

POST-FORMING OPERATIONS

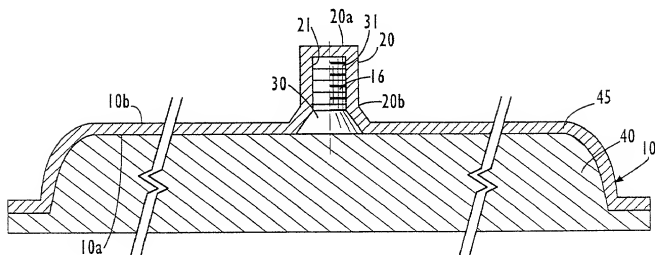


FIG. 5.

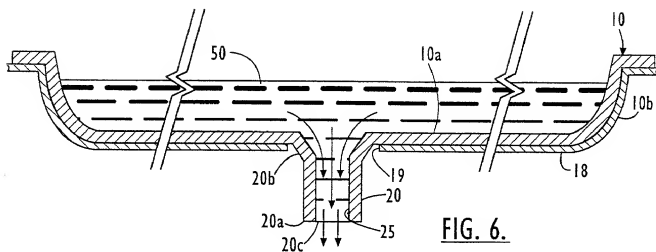


FIG. 6.

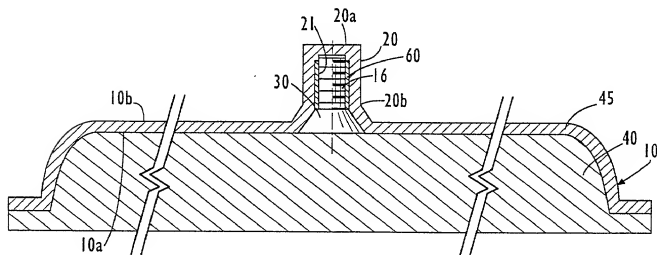


FIG. 7A.

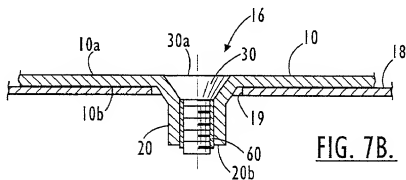


FIG. 7B.

